

		No	No			No		ID	Qty	Date	Quantity	Job No	No	Status	Date	Price/Unit	Days
PO040069	TWM001-VU	5	1	Net 30	M6061T6T1.000W.188	6061T6 Round Tube 1.00 X .188W : MATERIAL: 6061- T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ- A-225/8 OR AMS 4080 OR AMS 40.82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft			36	6/22/2018	36		S082403	Stock	6/19/2018	\$ 6.75 / ft	
Total:									36		36						

Plex 6/19/2018 4:41 PM dart.Tollis,Andrew



Packing Slip

ORDER #O.: 80937026 FROM: CHIC PAGE 1  
CUST NUMBER: 1203820 NET WGT. 20.300 REQ.DATE: 06/18/18 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA ONTARIO CANADA  
CN K6A 1K7 CN K6A 1K7

SALESPERSON: DONNA SMALLEY  
TERMS: NET 30 DAYS  
F.O.B.: SHIPPING POINT  
CUST ORI NO.: PO040069 IT 4  
SHIP BY: 06/13/18  
VIA: COMMON CARRIER  
FREIGHT: PREPAID  
RELEASE NO.:  
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH	WT	PCS
0001	43377 D6061-T6 1 OD X .188 WA		12 FT ML	20.300	3

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT	PCS
	36.000 FT	36.000 FT	36.000 FT	20.300	3

\*\* 1 TEST REPORTS REQUIRED \*\*  
\*\* 1 CERTS REQUIRED \*\*  
ECCN: EAR99  
PO:49389615 HT:F00271035001 2 PC: 3  
MLT:UNITED STATES MFG:UNITED STATES  
Export License: NLR  
Expiration Date: 0/00/00  
CUSTOMER QTY:  
SLB/CL:226133 UOM

BROKERS KUEHNE AND NAGEL LTD

AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH	HGHT
YRC	REDDICRATE	1.000	37.000	3.0000	150.0000	3
		1.000	37.000		CUBIC FT	.7813

BY: CL  
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_\_\_\_\_

DATE FILLED \_\_\_\_\_

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



Packing Slip

ORDER NO.: 80937026 FROM: CHIC PAGE 2

CUST NUMBER: 1203820 NET WGT: 20.300 REQ.DATE: 06/18/18 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA ONTARIO CANADA  
CN K6A 1K7 CN K6A 1K7

SALESPERSON: DONNA SMALLEY  
TERMS: NET 30 DAYS  
F.O.B.: SHIPPING POINT  
CUSTORD NO.: PO040069 IT 4  
VA: COMMON CARRIER  
FREIGHT: PREPAID  
RELEASE NO.:  
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk *Amelia Simon* Date: 6/13/18

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

1  
THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

PURCHASE ORDER  
PO040069

<b>Supplier:</b> TWM001-VU TW Metals PO Box 933014 Atlanta, GA 31193-3014 USA Phone: 585 768 5600 Fax: 585 768 5601	<b>PO No:</b> PO040069 <b>PO Date:</b> 5/31/18 <b>Due Date:</b> 6/11/18 <b>Purchase Order Revision:</b> <b>Revision Date:</b> <b>Ship-To Contact:</b> Lavoie, Chantal clavoie@dartaero.com <b>Via:</b> Ground <b>Pynt Terms:</b> Net 30 <b>Freight Terms:</b> <b>Special Comments:</b>
<b>Ship To:</b> 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M2024T3T1.000W.065		2024T3 Tubing 1" OD x 0.65" Thick receive ft	Firmed	6/11/18	360 ft	0 ft	360 ft	\$7.50/ft	\$2 700.00
Line Item Note MATERIAL: 2024-T3 SEAMLESS ALUMINUM TUBING SPECIFICATION; WW-T-700/3, AMS 4088 OR AMS-WW-T-700/3 OR ASTM B210										
2	M304TR0.500W.035		304 Round Tube .500 X .035W : MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 receive ft	Firmed	6/11/18	24 ft	0 ft	24 ft	\$1.8422/ft	\$44.21
3	M304TR0.750W.049		304 Round Tube .750 X .049W : MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 receive ft	Firmed	6/11/18	100 ft	0 ft	100 ft	\$2.579/ft	\$257.90
4	M304TR1.250W.125		304 Round Tube 1.250 X .125W : MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 receive ft	Firmed	6/11/18	24 ft	0 ft	24 ft	\$6.15/ft	\$147.60

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	M6061T6T1.000W.188		6061T6 Round Tube 1.00 X .188W : MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING AS PER WW-T-700/8 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 40 82 OR AMS 4083 OR ASTM B210 OR ASTM B241 receive ft	Firmed	6/11/18	36 ft	0 ft	36 ft	\$6.75/ft	\$243.00
						✓ 36ft			A118106/11	

Grand Total: \$3,392.71

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 5/31/18 11:52 AM dart.lavoie.chantal



# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: M49389615-1		CUSTOMER PART NUMBER: 43377		PRODUCT DESCRIPTION: Drawn Seamless Tube/Pipe	
KAISER ORDER NUMBER: 226133	LINE ITEM: 001	SHIP DATE: 06/05/2018	KAISER LOT NUMBER: F00271035	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 974.000 LB	QUANTITY: 144.000 PCS	B/L NUMBER: 229872	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA			SOLD TO:  TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA		

### Actual Physical Properties

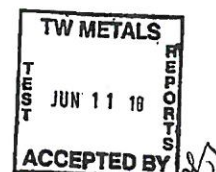
REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00271035	0001	0001	48.2	42.3	22.5	N/A	N/A	N/A
F00271035	0002	0001	48.6	42.9	21.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D21226	.61	.32	.22	.05	.99	.10	.08	.03	.00	.00	.00	.01	.03

### Applicable Requirements:

Description: OD: 1.0000"; Wall: 0.1880"; Round @  
AMS4082P AMS-WW-T-700/6C ASTM B210-12 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS4082P, WAS NOT OILED.  
This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
COMPLIES TO DIN EN 10204 JAN 2005  
No Weld Repair. Mercury Free.



### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA  
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5  
TRADE AGREEMENTS).

Plant Serial: 00028544  
Kaiser Order Number: 226133  
Line Item: 001



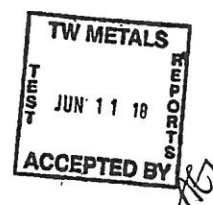
KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

**CERTIFIED TEST REPORT**  
<http://Online.KaiserAluminum.com>

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00028544  
Kaiser Order Number: 226133  
Line Item: 001



235 TUBEWAY  
CAROL STREAM IL 60188  
Tel: 630-690-0110  
FAX: 16306902105

Invoice#: 80937026  
Cust. PO#: PO040069 IT 4  
Incoterms: SHIPPING POINT  
Frt. Terms: PREPAID  
Ship Via: COMMON CARRIER

COMMERCIAL INVOICE

Sold To: DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON CANADA CN K6A 1K7 C  Contact: CHANTAL 16136321053	Invoice Date: 6/13/18
	Ship Date: 6/13/18
	Payment Terms: NET 30 DAYS
Freight Forwarder/Intermediate Ship To:	Ship To/Final Destination:  DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON ONTARIO CANADA CN K6A 1K7

ITEM# / LINE#	DESCRIPTION	QUANTITY	UNIT VALUE	SUBTOTAL
43377	D6061-T6 1 OD X .188 WA	36.000 FT	\$ 6.7500 FT \$	243.00
1	ALUMINUM TUBE ROUND	0 IN		
		3.000 PC		
	PART NUMBER:			
	ECCN: EAR99			
	SCHEDULE B:7608.20.0030			
	ALUM PIPE/TUBE - SEAMLESS			
	NET WGT: 20.300 LBS			
	COUNTRY OF MFG: UNITED STATES			
	FREIGHT CHARGES			.00
	QUANTITY AND TYPE OF BOXES:			
	1 REDDICRATE			
	150.0000 X 3.0000 X 3.0000			
	TOTAL WGT: 20.000 LBS			
	GROSS WGT: 37.000 LBS			
	EXPORT LICENSE NUMBER: NLR			
	EXPIRATION DATE: 00/00/00			
	TW METALS, LLC CERTIFIES THAT THE COUNTRY OR COUNTRIES OF MANUFACTURE INDICATED ABOVE IS TRUE AND CORRECT AS CONTAINED IN THE RECORDS OF TW METALS, LLC.			
	THESE ITEMS ARE CONTROLLED BY THE U.S. GOVERNMENT AND AUTHORIZED FOR EXPORT ONLY TO THE COUNTRY OF ULTIMATE DESTINATION FOR USE BY THE ULTIMATE CONSIGNEE OR END-USER(S) HEREIN IDENTIFIED. THEY MAY NOT BE RESOLD, TRANSFERRED, OR OTHERWISE DISPOSED OF, TO ANY OTHER COUNTRY OR TO ANY PERSON OTHER THAN THE AUTHORIZED ULTIMATE CONSIGNEE OR END-USER(S), EITHER IN THEIR ORIGINAL FORM OR AFTER BEING INCORPORATED INTO OTHER ITEMS, WITHOUT FIRST OBTAINING APPROVAL FROM THE U.S. GOVERNMENT OR AS OTHERWISE AUTHORIZED BY U.S. LAW AND REGULATIONS.			
	Page 1			
			Sales Tax	.00
		Payable in US Dollars		243.00



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6T1.0000-188  
DATE: 18/06/19

PO / BATCH NO.: P0040069/5682403

MATERIAL CERT REC'D: Yes  
QUANTITY RECEIVED: 36ft  
QUANTITY INSPECTED: 36ft  
QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.188"  
THICKNESS RECEIVED: 0.188"  
SHEET SIZE ORDERED: —  
SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y N	AMS 4082
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	HT: F002 71035
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	HT: F002 71035
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u> <small>DAS</small> DATE: <u>18/06/19</u> <small>3-89</small>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

